

'05/'06 STi HEAD UNIT LENS REPLACEMENT INSTRUCTIONS

Tools Needed:

- 2 flat blade screwdrivers (for removing faceplate from HU)
 - #1 Phillips head screwdriver
 - Hair dryer NOTE: DO NOT USE A HEAT GUN!
1. Have the new lens ready to be inserted. We remove the paper covering from one side only-the side that will bond to the faceplate.
 2. Remove faceplate from head unit and remove circuit board from faceplate
 3. Using the hair dryer on high heat, thoroughly heat the OEM lens from both front and back.
 4. Take your time! Heat the lens for 3-5 minutes (it is very thick and takes a while to completely heat up
 5. After 3-5 minutes of heating, gently but firmly push on the back of the lens
 6. There are two tabs holding the top of the lens into the faceplate (not on the new lens) so the bottom of the old lens will come out first
 7. Once the bottom (by the buttons) starts to lift, keep pushing from the back until you are able to grab the lens from the front and lift out
 8. Quickly place the new lens into the faceplate while the adhesive is still warm. There remains enough adhesive from the stock lens to stick the new lens in.
 9. Firmly and thoroughly press the new lens all around the edges to seat the lens to the faceplate.
 10. Once completely seated, remove the protective cover from the face of the new lens
 11. Enjoy!